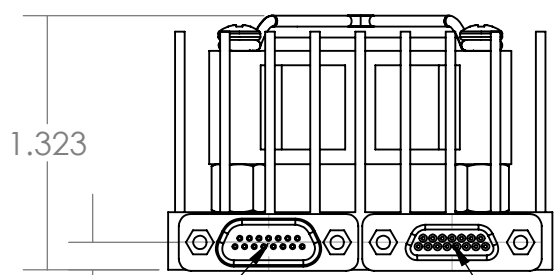


*DO NOT PLACE LABEL ANYWHERE ON ASSEMBLY



MDM-15 FEMALE
M83513/04-B05N

MDM-15 MALE
M83513/03-BO5N

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF QUASONIX, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF QUASONIX, LLC IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:
		DIMENSIONS ARE IN INCHES
		TOLERANCES:
		ANGULAR: MACH ±1 BEND ±1
		TWO PLACE DECIMAL ±0.01
		THREE PLACE DECIMAL ±0.003
		INTERPRET GEOMETRIC TOLERANCING PER:
		MATERIAL
		FINISH
NEXT ASSY	USED ON	
APPLICATION		

MOUNTING HARDWARE	TIGHTENING TORQUE	CLAMPING FORCE
#6	9.6 IN-LB +/- 10%	380 LB +/- 10%

	NAME	DATE
DRAWN	NFE	2/24/14
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



TITLE:
QSX-AC-32-HS-28V-SP

SIZE	DWG. NO.	REV
B	QSX-AC-HS	B

SCALE: 1:1 WEIGHT: SHEET 1 OF 1